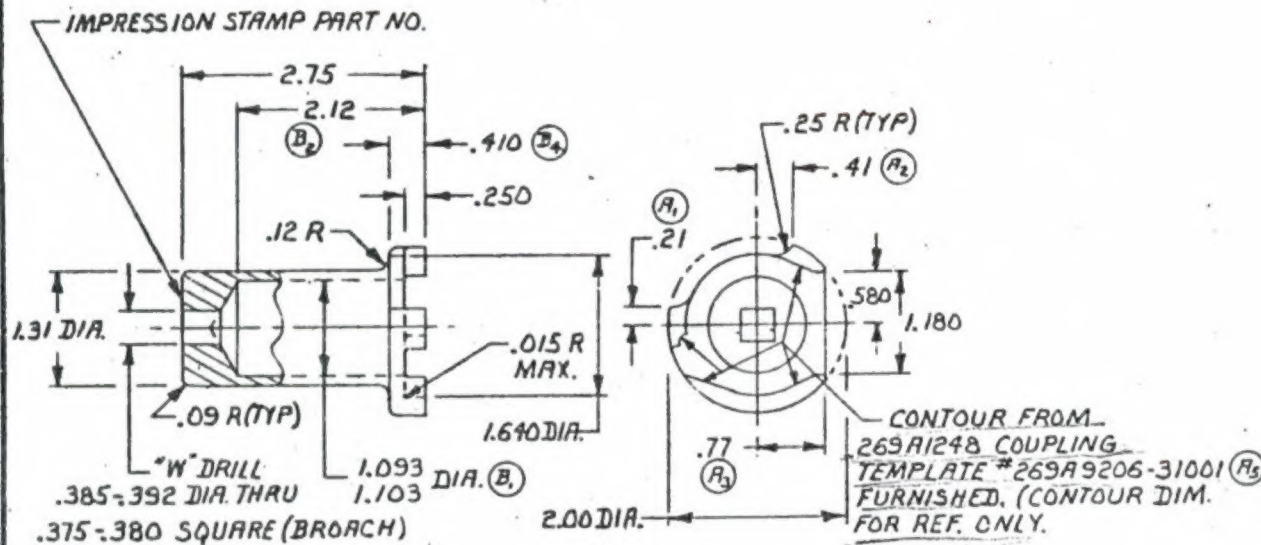


SHOP COPY

EFF.		REVISIONS		DRWN	APP'D	DATE
SYM	REVISION	DESCRIPTION				
A	RECORD ALL KITS CONFORM	A ₁ - WAS .31; A ₂ - WAS .31; A ₃ - WAS .80; A ₄ - ADD NOTE #3 A ₅ - ADD TEMPLATE NO. REL. 5.0.	#1	RCP		9-10 62
B	FUTURE KITS	REVISED - REDRAWN SAME NO. B ₁ - 1.093/1.103 DIA. (WAS 1.06) B ₂ - 2.12 (WAS 2.38); B ₃ - ADD NOTE #4; B ₄ - .410 (WAS .320) RELEASES STOP ORDER #1A		RCP		1/24 /63



269A9206
KIT B

THIS TOOL IS
OBSOLETE &
HAS BEEN FOR
A LONG TIME
9/9/96

REDUCED SIZE PRINT

4. ALL DIA'S CONCENTRIC WITHIN .010 T.I.R.
 3. HEAT TREAT TO ROCKWELL "C" 40 MIN. (A₄)
 2. PARKERIZE PER SPEC. MIL-P-16232, TYPE 2, CLASS 2.
 1. ALL MACHINED SURFACES ²⁵ FINISH.
- NOTES: UNLESS OTHERWISE SPECIFIED

REQD	PART NO.	REQD	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION
ASSEMBLY OPP.		ASSEMBLY SHOWN		LIST OF MATERIAL			
				UNLESS OTHERWISE SPECIFIED	DRWN	APPROV'D	
				DIMENSIONAL TOLERANCES	CHK'D	APPROV'D	
				3 PLACE DECIMAL ± .010	APP'D	APPROV'D	
				2 PLACE DECIMAL ± .03	APP'D	APPROV'D	
				ANGULAR ± 0°30'	APP'D	APPROV'D	
				DIMENSIONS TO BE MET	APP'D	APPROV'D	
				BEFORE PLATING	APP'D	APPROV'D	
				COPIES AND SPOT FACES OF	APP'D	APPROV'D	
				1.2-3 DIA. OR LESS - .010	APP'D	APPROV'D	
				RADIUS ON GREATER THAN	APP'D	APPROV'D	
				1.2-3 DIA.	APP'D	APPROV'D	
NEXT ASSY	USED ON	NEXT ASSY	FINAL ASSY				
APPLICATION		QTY REQD					

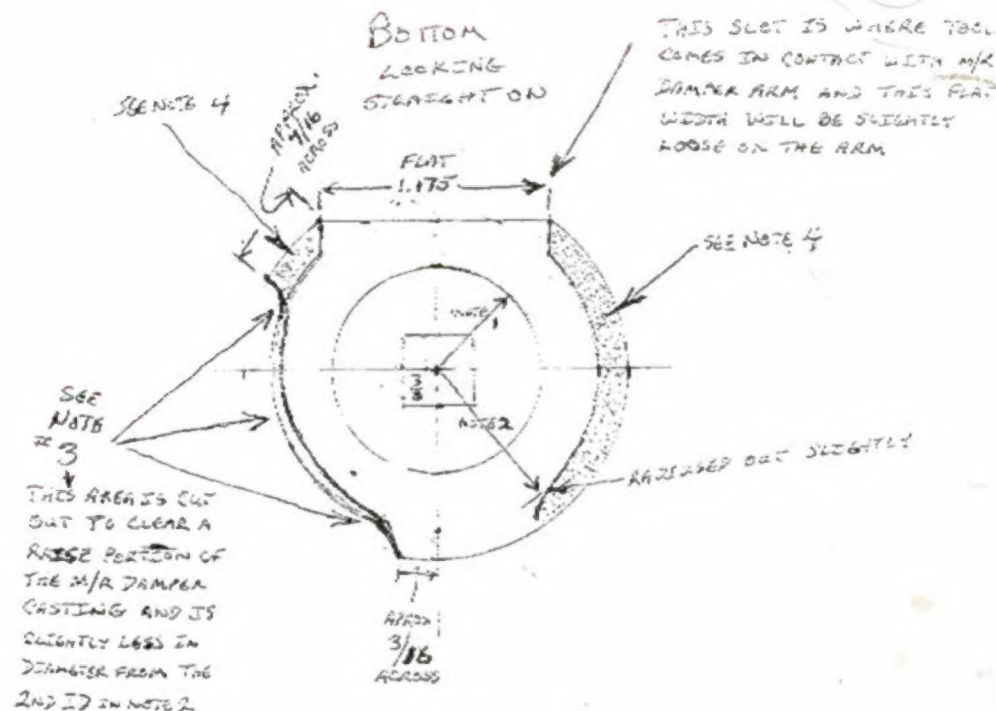
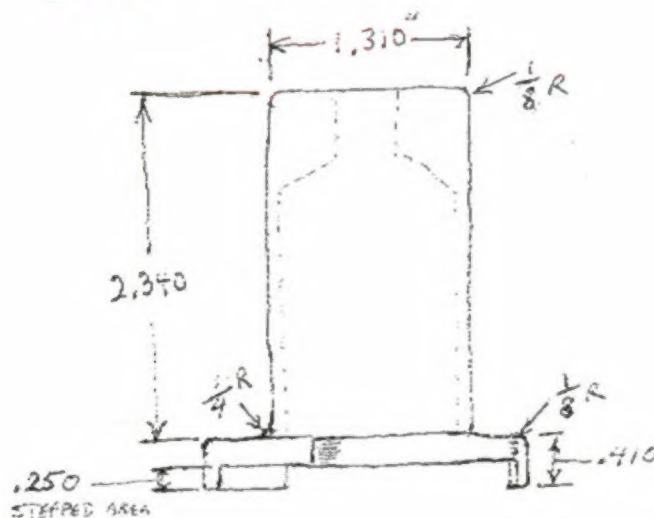
2.00 O.D.	4130 STL. ROD MIL-S-6758 COND. D4
WRENCH ADAPTER	
- MAIN ROTOR	
BLADE DAMPER	
269A9206	
SCALE FULL	CODE 02731 SHEET 1 OF 1

HUGHES TOOL COMPANY
AIRCRAFT DIVISION
CULVER CITY, CALIFORNIA
269A9206

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RELEASED FOR PROD.
DATE: 5/10/11 INT: SL

SHOP COPY SIDE



TO: JAUED

ROD BARN MACHENS, FAX 541-344-3863

FROM: HELICOPTER SPECIALISTS INC SAN ANTONIO TX
PHONE 667-9700 FAX 667 9317

HERE IS THE BEST I CAN DO ON THE M/R
DAMPERS ADJUSTMENT TOOL P/N
269A 92863. I HOPE THIS WILL
BE OF USE. ANY FURTHER QUESTIONS
PLEASE CALL

Kelby W. Neff

NOTES

#1 - ID = 1.093" OR $1\frac{5}{16}$ " D

#2 - 2ND ID = 1.671" OR $1\frac{13}{16}$ " D

#3 - STEP RADIUS FROM CENTER \rightarrow 0.828" SEE ABOVE RAISED BOTH ENDS SIDE OF M/R

OD = 2.0" DIAMETER

SH [] \rightarrow SHADED AREA IS RAISED